

# **Description**

- excellent foam capabilities
- bright color
- · low odor
- · naturally derived
- · preservative free
- excellent choice for sulfate-free formulations
- excellent thickening abilities

# **Application**

- shampoos
- bar soaps
- liquid hand soaps
- industrial hand soaps
- surgical scrub soaps
- hard surface cleaners



## **EXOsoft PC35**

## **Potassium Cocoate**

Chemical name	Fatty acids, potassium salts	
INCI name	Potassium Cocoate	
CAS number	61789-30-8	
Function	Thickener, emulsifier, foaming agent, cleansing agent, moisturizer	
Technical requirements	Appearance at temperature (20÷25)°C	liquid
	Colour (Gardner units) at (20÷25)°C	max. 3
	pH of 10% solution product	10.5 - 11.3
	Dry matter, %(m/m)	34 - 36
General data	Molecular weight, g/mol	260
	Solidification point, °C	approx5
	Viscosity at 25°C, cP	max. 100
	Density at 20°C, g/mL	approx. 1.03
	Preservative	none

# Shaving cream [KD-149]

Phase	INCI name	Brand name	Concentration [%]	Function
Α	Aqua		47.50	solvent
	Acrylates Copolymer		6.00	rheology modifier
В	Potassium Hydroxide		1.00	pH adjuster
С	Ceteareth-25, Cetearyl Alcohol	EXOcare TE25 flakes	4.00	emulsifier
	Palmitic Acid		1.00	rheology modifier
	Stearic Acid		1.00	rheology modifier
D	Magnesium Aluminum Sil	icate	1.00	rheology modifier
E	Potassium Cocoate	EXOsoft PC35	14.00	surfactant
	Sodium Laureth Sulfat	te SULFOROKAnol L227/1	13.00	surfactant
	Coco Betaine	ROKAmina K30B	10.00	surfactant
	Phenoxyethanol, Ethylhexylglycerin		1.00	preservative
	Parfum		0.50	fragrance
	Appearance pH Stability	visual method 1 month in 5OC, 20OC, 40OC		creamy emulsion 7.5 – 8.5 confirmed

#### **Procedure:**

- 1. In a main vessel combine ingredients from phase A mix until uniform. Add Potassium Hydroxide mix until uniform.
- **2.** In a separate vessel combine ingredients from phase C. Heat the phase A and C up to 75-80°C (separately). Add phase C to A while mixing. Homogenize with 2500-3500 RPM, 90 sec. Add Magnesium Aluminum Silicate (phase D) homogenize with 2500-3500 RPM, 90 sec.
- 3. Prepare the remaining ingredients in separate beakers.
- 4. Cool the batch down to 25°C while mixing. Add phase E ingredients while.

# Shower gel [KD-107]

Phase	INCI name	Brand name	Concentration [%]	Function
Α	Aqua		67.00	solvent
	Potassium Cocoate	EXOsoft PC35	16.00	surfactant
	Cocamide DEA	ROKAmid KAD	1.50	surfactant
В	Cocamidopropyl Betaine	ROKAmina K30K	7.00	surfactant
С	Parfum		0.50	fragrance
D	Betaine		1.00	active
E	Sodium Chloride		2.00	thickener
	Aqua		5.00	solvent
	Appearance pH Viscosity [cP]	visual method  Brookfield LV, spindle 34, s	speed 2.5 RPM, T:25OC	transparent gel 8.0 – 9.0 min. 1000

### **Procedure:**

- 1. In a vessel combine ingredients from phase A mix until uniform.
- **2.** Add ingredients from phase B-D while mixing mix until uniform. In a separate vessel combine ingredients from phase E mix until uniform.

confirmed

Stability 1 month in 5OC, 20OC, 40OC

3. Add slowly phase E while mixing - mix until uniform.



EXOsoft PC35 Potassium Cocoate			



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The information in the catalogue is believed to be accurate and compiled to the best of our knowledge; however, it should be considered as introductory only. Detailed information about our products is available in TDS and MSDS.

The suggestions for product applications are based on our best knowledge

The responsibility for the use of products in conformity or otherwise with the suggested application, and for determining product suitability for the user's own purposes rests with the user.

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