



PAINTS AND COATINGS  
**PIGMENT CONCENTRATES**



**BLACK IRON OXIDE, 60%**

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| INGREDIENT |                          | CONCENTRATION [%] |
|------------|--------------------------|-------------------|
| 1          | Water                    | 28,2              |
| 2          | EXOdis PC800             | 6,0               |
| 3          | EXOplast OTE3            | 5,0               |
| 4          | Pigment Black 11         | 60,0              |
| 5          | Defoamer                 | 0,6               |
| 6          | Hydrophilic fumed silica | 0,1               |
| 7          | Biocide                  | 0,1               |



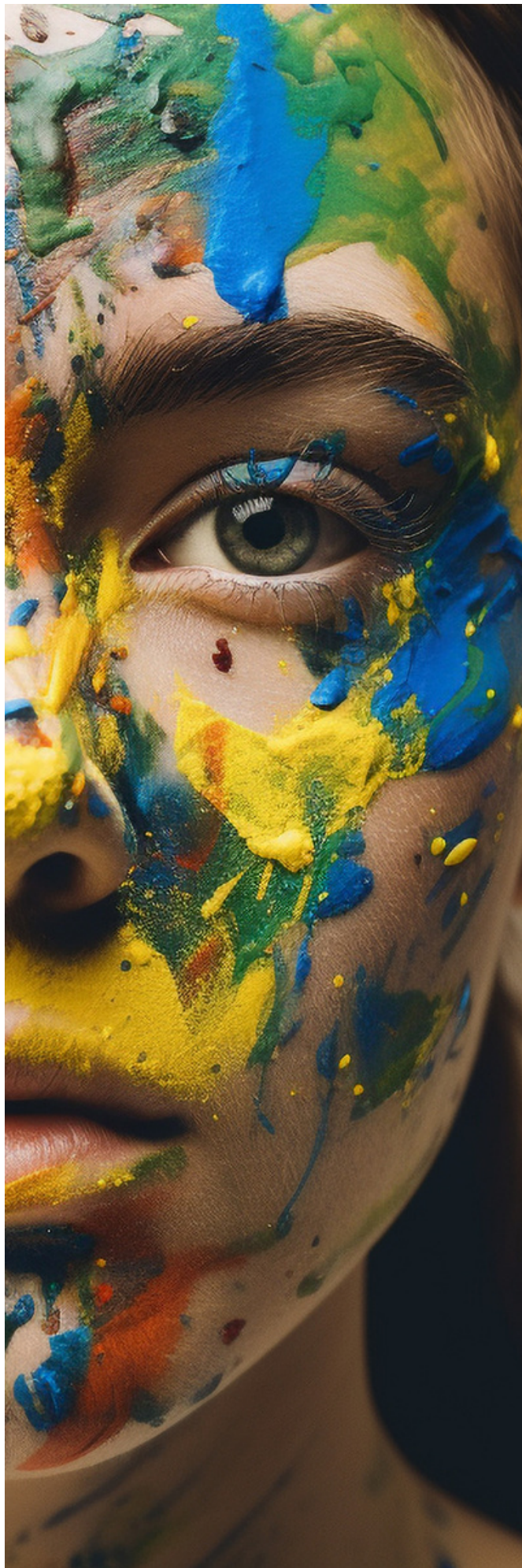
|                              |                        |            |
|------------------------------|------------------------|------------|
| Viscosity                    | Brookfield, S64, 20rpm | 4900 mPa·s |
| Tinting strength WB coatings | Colorimetry            | ●●●●○      |

## Procedure:

1. Mix components 1–3 and 2/3 of the defoamer.

2. Add the pigment and silica (for inorganic pigments) slowly, while agitating, and mix until a homogeneous liquid is obtained.
3. Grind until the desired fineness is achieved.

4. Add the remaining 1/3 of the defoamer and the biocide and mix for 10 minutes.



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