

PASTE FOR CHROMED PARTS



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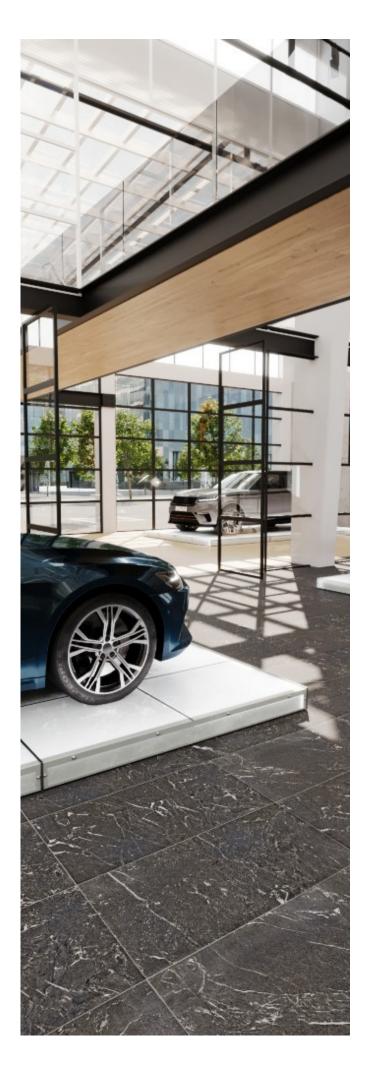
INGREDIENT	CONCENTRATION [%]
A dearomatized mixture of short chain hydrocarbons	30
ROKwin 80	10
ROKAnol®NL9	5
ROKAnol® IT9	10
water and additives	up to 100



Density [20°C]	Density Meter DMA 35	0,943 g/cm³
Viscosity [cP] [20°C]	Brookvield LV	800-900
Apperance	visual	white paste
рН		6-8

Procedure:

- 1. Add an aqueous solution of ROKWin 80, ROKAnol NL9 and ROKAnol IT9 heated up to approx. 60°C in small portions into a vessel with a weighed quantity of short-chain hydrocarbon mixture.
- 2. Keep everything in a water bath at approx. 60°C, homogenising it with a homogeniser.
- 3. Once the solution is added, slowly cool everything while stirring, until a homogeneous mixture is obtained.
- **4.** After cooling down, the product becomes a paste.





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