



PERSONAL CARE
FACE TREATMENT



TWO PHASE FOAMING
FACE WASH [ST-05]

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PHASE	INCI NAME	BRAND NAME	CONCENTRATION [%]	FUNCTION
A	Aqua		38.4	solvent
	Sodium Lauroyl Glycinate	ROKAtend GL	10.0	surfactant
	Sodium Lauroyl Sarcosinate	ROKAtend LS	30.0	surfactant
	Propylene Glycol		3.0	solvent
	Parfum		0.6	fragrance
	Ethylhexyl Glycerine, Phenoxyethanol		1.0	preservative
	PEG-7 Glyceryl Cocoate	ROKAcet KO300G	1.6	re-oiling agent
	Mineral Oil		15.0	emollient
	Citric acid		0.4	pH modifier



pH		6.0 - 7.5 (water phase)
Apperance	visual method	clear, colorless liquid
Stability	1 month at 5°C, RT, 40°C	confirmed

Procedure:

1. Add ingredients from phase A to the warm water (40-50°C). Mix until uniform.
2. Then, cool the mixture down to room temperature before adding a preservative and add the rest of ingredients.
3. Control the pH range – if necessary, add Citric Acid. Mix well after adjustment.
4. Add Sodium Chloride to adjust the viscosity. NOTE. Add salt (not in one go) – after addition of each portion mix well.



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PCC Group
Sienkiewicza 4
56-120 Brzeg Dolny
Poland

e-mail: products@pcc.eu

