



PAINTS AND COATINGS
PIGMENT CONCENTRATES



BLACK IRON OXIDE, 60%

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INGREDIENT		CONCENTRATION [%]
1	Water	28.2
2	EXOdis PC800	6.0
3	EXOplast OTE3	5.0
4	Pigment Black 11	60.0
5	Defoamer	0.6
6	Hydrophilic fumed silica	0.1
7	Biocide	0.1



Viscosity	Brookfield, S64, 20rpm	4900 mPa·s
Tinting strength WB coatings	Colorimetry	●●●●○

Procedure:

1. Mix components 1–3 and 2/3 of the defoamer.
 2. Add the pigment and silica (for inorganic pigments) slowly, while agitating, and mix until a homogeneous liquid is obtained.
3. Grind until the desired fineness is achieved.
 4. Add the remaining 1/3 of the defoamer and the biocide and mix for 10 minutes.



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