



PERSONAL CARE  
**FACE TREATMENT**

MAKE-UP REMOVING LIQUID [KD-70]

FACE TREATMENT  
FORMULATION ZONE

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the thought  
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| PHASE | INCI NAME                          | BRAND NAME  | CONCENTRATION [%] | FUNCTION           |
|-------|------------------------------------|-------------|-------------------|--------------------|
| A     | Aqua                               |             | 92,85             | solvent            |
|       | Betaine                            |             | 0,10              | active             |
|       | Glycerin                           |             | 3,00              | moisturising agent |
|       | Citric acid                        |             | 0,05              | pH adjuster        |
|       | Sodium Lauroyl Sarcosinate         | ROKAtend LS | 2,00              | surfactant         |
| B     | Phenoxyethanol, Ethylhexylglycerin |             | 1,00              | preservative       |
|       | Propylene Glycol                   |             | 1,00              | solvent            |



|            |                          |                    |
|------------|--------------------------|--------------------|
| pH         |                          | 5.0 - 7.0          |
| Apperance  | visual method            | transparent liquid |
| Stablility | 1 month at 5°C, RT, 40°C | confirmed          |

## Procedure:

1. In a main vessel combine ingredients from phase A and heat up to 65-70°C.

2. Combine ingredients from phase B in a separate vessel and mix until uniform.
3. Cool the batch down to at least 50°C while mixing.

4. Add phase B to phase A and mix well.

5. Cool the batch down to at least 30°C while mixing.



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