



PAINTS AND COATINGS  
**PIGMENT CONCENTRATES**



**RED PIGMENT 254, 45%**

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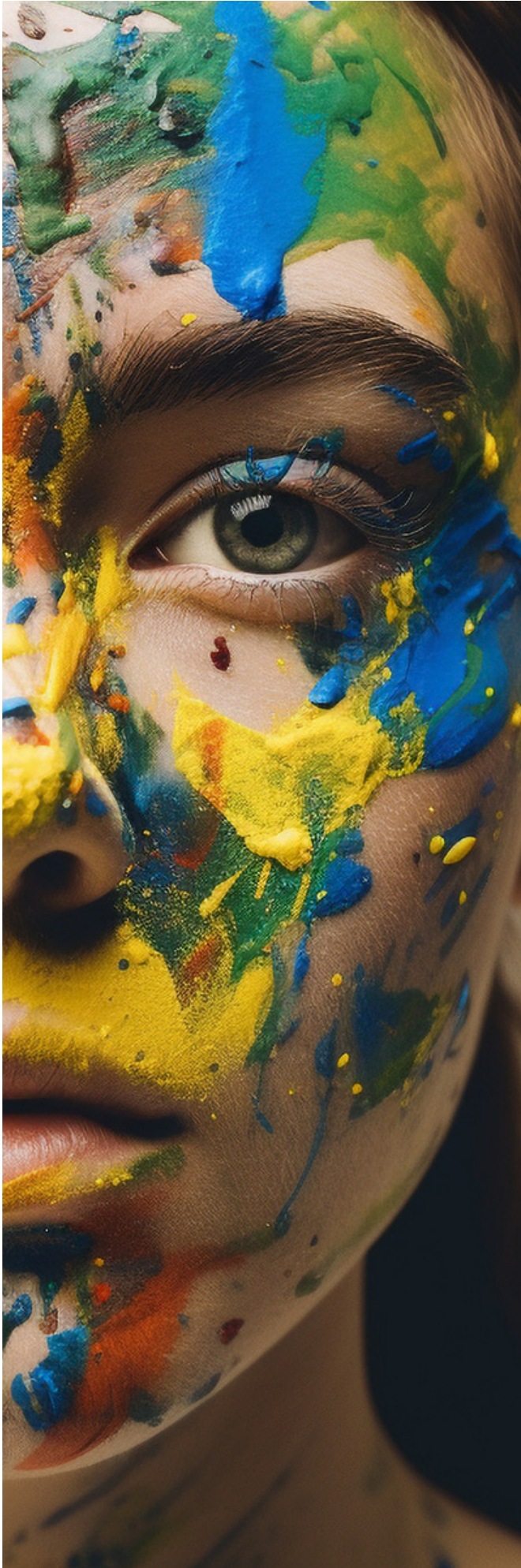
	INGREDIENT	CONCENTRATION [%]
1	Water	44.8
2	EXOdis PC417	4.5
3	EXOplast OTE3	5.0
4	Pigment Red 254	45.0
5	Defoamer	0.6
6	Biocide	0.1



Viscosity	Brookfield, S34, 20rpm	80 mPa·s
Tinting strength WB coatings	Colorimetry	.....

## Procedure:

1. Mix components 1–3 and 2/3 of the defoamer.
2. Add the pigment and silica (for inorganic pigments) slowly, while agitating, and mix until a homogeneous liquid is obtained.
3. Grind until the desired fineness is achieved.
4. Add the remaining 1/3 of the defoamer and the biocide and mix for 10 minutes.



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