



PAINTS AND COATINGS  
**PIGMENT CONCENTRATES**



**RED IRON OXIDE, 70%**

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	INGREDIENT	CONCENTRATION [%]
1	Water	18,1
2	EXOdis PC800	6,0
3	EXOplast OTE3	5,0
4	Pigment Red 101	70,0
5	Defoamer	0,6
6	Hydrophilic fumed silica	0,2
7	Biocide	0,1



Viscosity	Brookfield, S34, 20rpm	1400 mPa·s
Tinting strength WB coatings	Colorimetry	.....

## Procedure:

1. Mix components 1–3 and 2/3 of the defoamer.
2. Add the pigment and silica ( for inorganic pigments) slowly, while agitating, and mix until a homogeneous liquid is obtained.
3. Grind until the desired fineness is achieved.
4. Add the remaining 1/3 of the defoamer and the biocide and mix for 10 minutes.





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