

ACTIVE PLAY AS H 8003

CHEMICAL NAME Prepolymer based on diphenylmethane diisocyanate (MDI).

TECHNICAL REQUIREMENTS

NCO content, % (m/m)	8.5 – 10.5
	(PN-EN 1242)
Density at 25°C, g/ml	1.05 – 1.10
	(PN-EN ISO 3675)
Dynamic viscosity at 25°C, mPa·s	2500 – 6500
	(ASTM D4878-15,met.A)
Appearance/ colour at 25°C	clear, dark amber liquid
Open time at 25°C., min*	25 – 40

GENERAL DATA

*Open time is set using a fine mist of water from an atomizer.

APPLICATION

ACTIVE PLAY AS H 8003 is one component polyurethane adhesive contains no organic solvents and have very good flexibility of the joint. ACTIVE PLAY AS H 8003 is used for the manufacture of molded elements on cold and hot from granulated rubber SBR or EPDM. Before using the granulate rubber should it wet the prepolymer, and then placed in a mold, to in time pressure of the presses the curing reaction under the influence of heat and humidity. Properties of the molded element for example plates depends on the size of the rubber granules, the composition and quantity of one component polyurethane adhesive and in the case of the molding process also on degree of compression during curing. ACTIVE PLAY AS H 8003 is used as a binder for the production of safety surfaces, such as tiles for playgrounds, fitness room, gym and similar products made of SBR and EPDM rubber granules.