

ROKAmin K15K

Low foaming, cationic surfactant



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Benefits:



Chemical description: Quaternized and ethoxylated fatty amine
INCI NAME: PEG-15 Cocomonium methosulfate

Typical properties

Appearance at (20±25) °C	clear liquid
pH value of 5% solution	6 ÷ 8
Density at 20°C, g/mL	approx. 1.1
Viscosity at 20°C, cP	approx. 1000
Hazen colour, 5% isopropanol solution at (20±25)°C	max 150
Solidification point	approx. -6°C
Water solubility	good

Application:

- AUTO CARE
- CLEANING AGENTS
- TEXTILES
- PLASTICS PRODUCTION

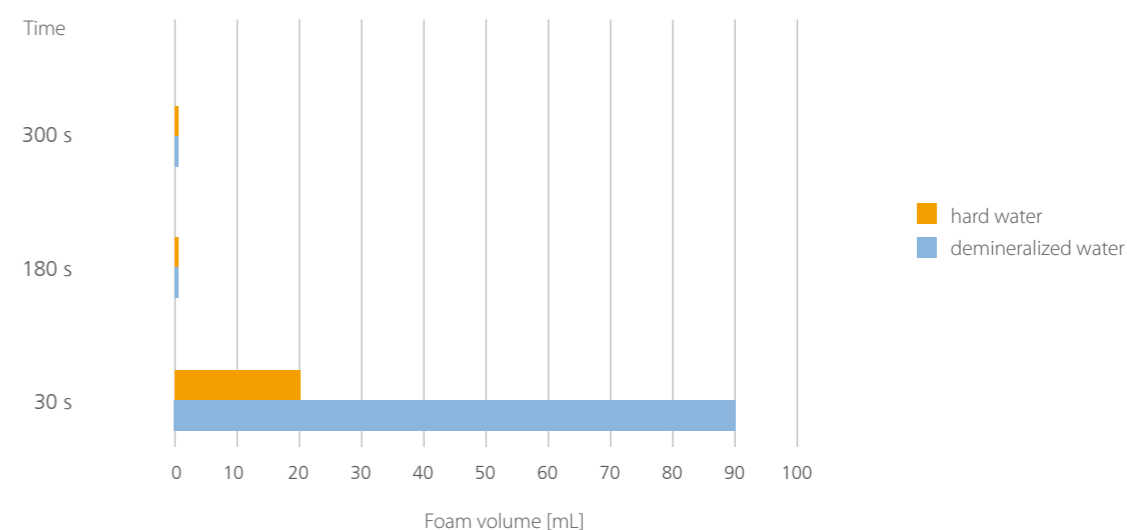
Car care products

ROKAmin K15K is a low-foaming, cationic surfactant with antielectrostatic and hydrophobic properties. At the same time, it has very good solubility in water. Thanks to these properties, the product is used in rinsing aids and care products (accelerates the drying of the car body shell, thus preventing the formation of streaks and stains). Its antielectrostatic properties can also be used in the production of plastics, as an ingredient in auxiliaries in the textile industry and as a conditioning ingredient in cosmetics for hair care. ROKAmin K15 is compatible with other cationic and nonionic surfactants.

Foaming behaviour

ROKAmin K15K exhibits low foaming properties stability. This property is essential if the product is included in the rinsing aids that are used after basic cleaning. The determination of the foaming capability was performed according to the **PN-ISO 696:1994** Standard (the modified Ross-Miles method) at a temperature of 25°C, for a surfactant concentration of 1 g/L, in both demineralized and hard (17°d) water:

The stability of the foam



Stability in alkaline and acidic environment

ROKAmin K15K exhibits high alkaline stability up to 140 NaOH/l. Stability in an alkaline and acid environment is defined as the maximum concentration of sodium hydroxide (with minimum purity of 98%) in g/L and sulfuric acid (with purity in the range between 95-98%) in mL/L in a stable surfactant solution with a concentration of 1% (as an active substance). The analysis of this stability for ROKAmin K15K has been performed in accordance with the **PN-EN 14712:2005** Standard.

Appearance at defined NaOH concentration

NaOH concentration [g/L]			
130	140	150	160
○	○	●	●

○ clear homogenous product ● separation phases

Appearance at defined H₂SO₄ concentration

H ₂ SO ₄ concentration [mL/L]			
120	130	140	225
○	○	○	○

○ clear homogenous product ● separation phases



Cleaner for car washes

Base formulation of Car Shampoo with good cleaning properties. This composition effectively removes dirt and greasy stains. Thanks to the presence of ROKAmin K15K with hydrophobic properties, the car body dries faster and also without streaks or smudges.

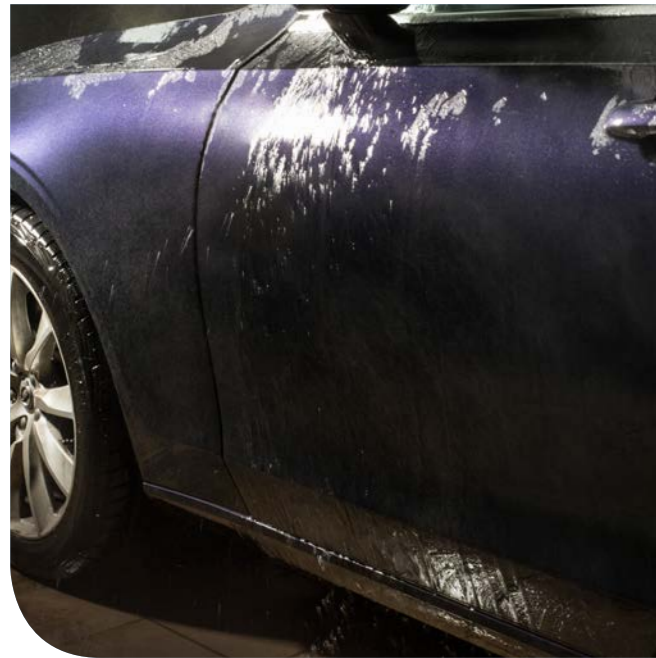
ROKAmin K15K	2%
ROKAnol IT9	6%
Trisodium salt of nitrilotriacetic acid (NTA-Na ₃)	10%
Sodium cumenesulfonate	10%
Citric acid	0.2%
Distilled water	up to 100%

Procedure:

1. Dissolve NTA-Na₃, citric acid, sodium cumenesulfonate in distilled water to a homogeneous consistency.
2. Add ROKAmin K15K and stir intensively.
3. Add ROKAnol IT9.



Car cleaning effect with Car Shampoo



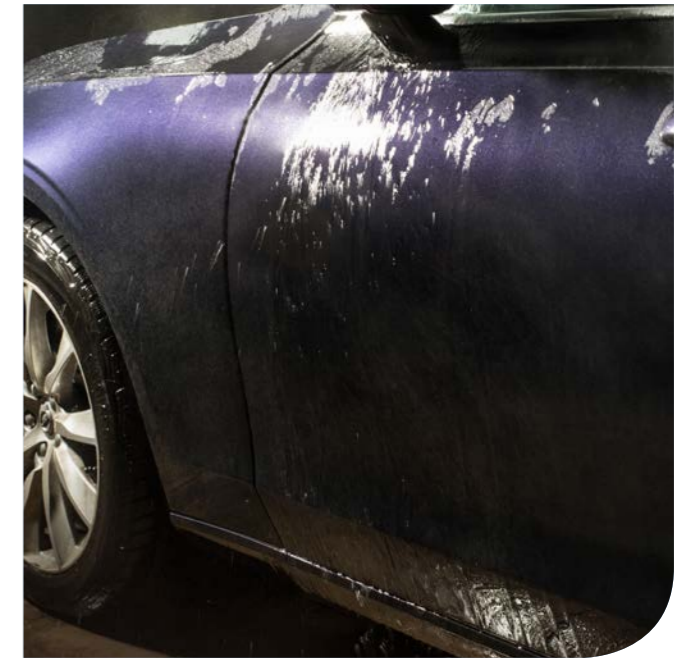
Car Cleaning with Car Shampoo.



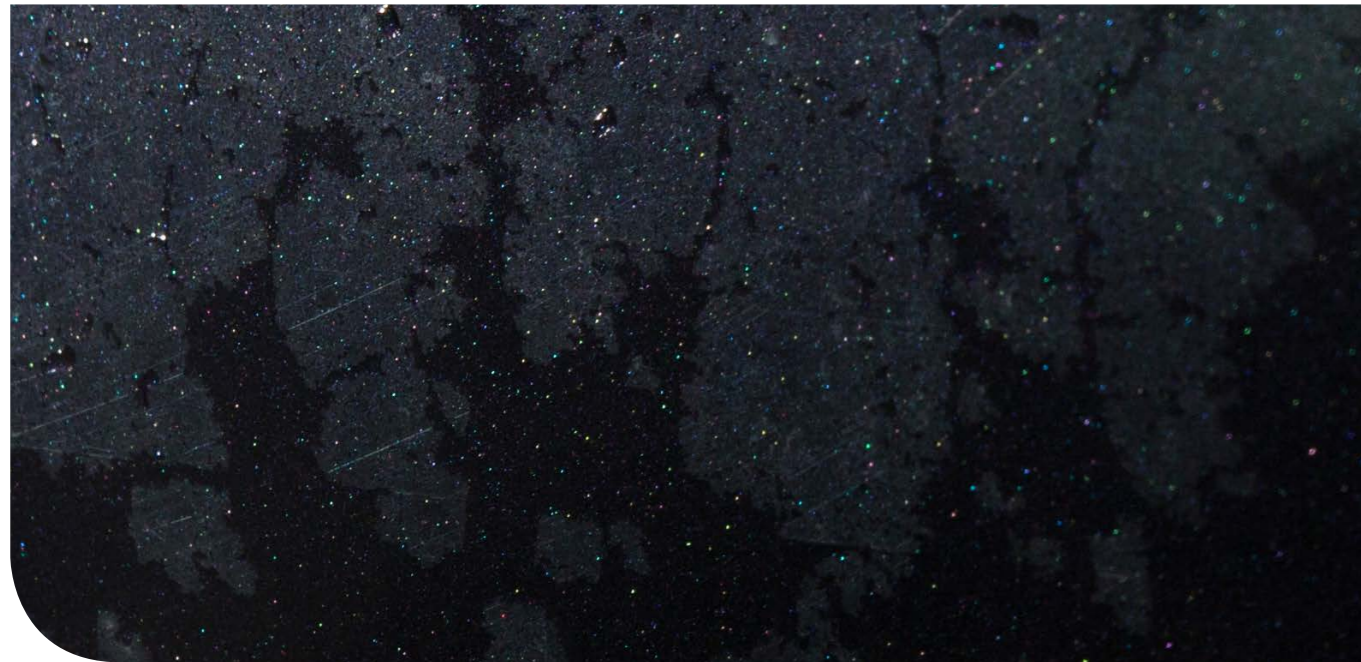
Car Cleaning with Car Shampoo with addition of ROKAmin K15K.



Dirty car before the use of the standard car shampoo.



Car Cleaning effect with standard Shampoo - creating a uniform surface.



The effect of ROKAmin K15K.



Improvement in the hydrophobicity of the washing formulation.



Car Cleaning effect with ROKAmin K15K after washing down with water. Improvement of the hydrophobicity on the cleaned surface was observed after rinsing of Car Cleaning formulation (during drying).

PCC EXOL SA

Sustainable technologies for new generations



PCC Exol SA is a combination of the latest technology with experience in production and distribution of surfactants.

PCC Exol SA is a combination of the latest technology with experience in production and distribution of surfactants. The company has its headquarters in Brzeg Dolny, Poland, where the manufacturing units of anionic, nonionic and amphoteric surfactants are located. Flexibility of production enables us to offer a wide range of surfactants adjusted to the current customers' needs. As one of the leading chemical products manufacturers, we continue to undertake investment activities based on the principle of sustainable development. Our products have numerous industrial applications. Our surfactants are used as raw materials for various markets including:

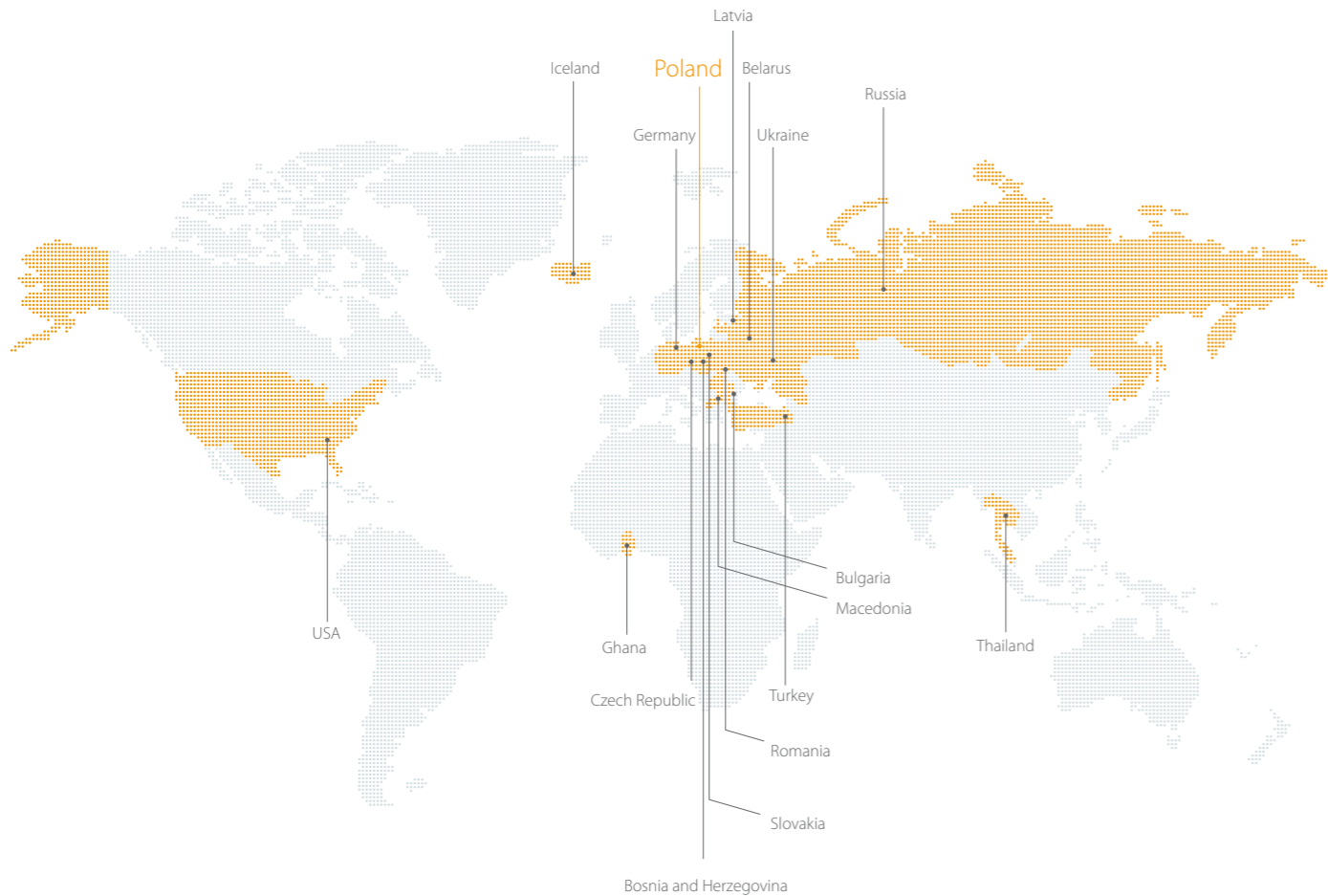
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